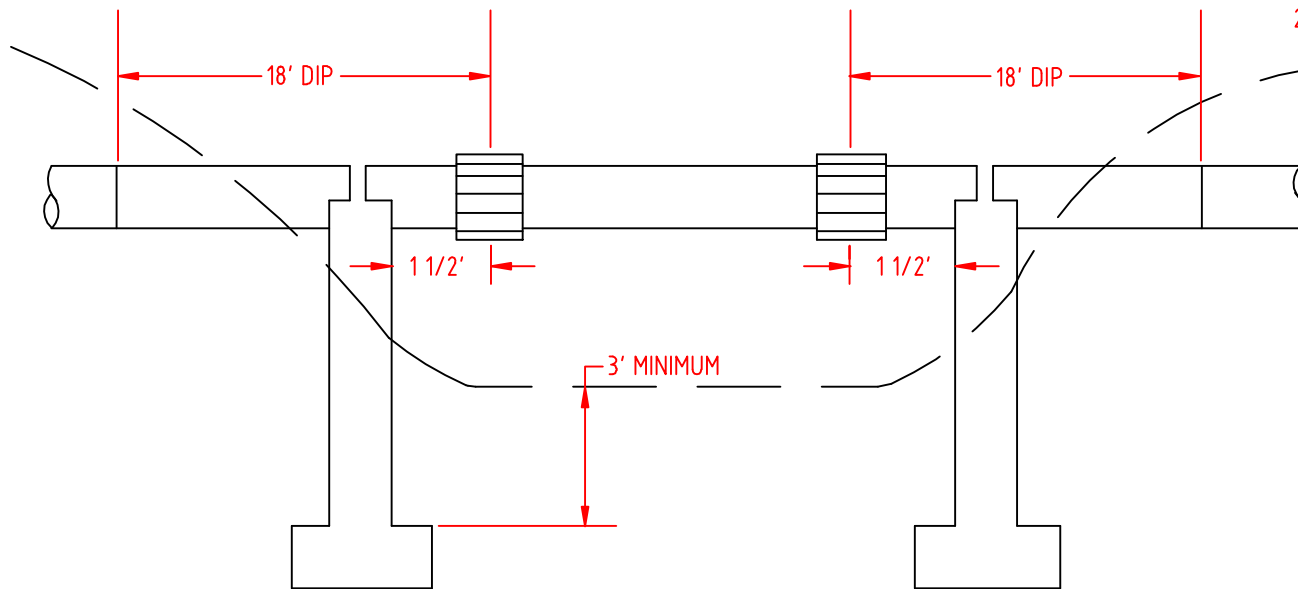


1. TRANSITION COUPLINGS FROM STEEL TO DUCTILE IRON PIPE TO BE ROCKWELL STYLE 441 OR EQUAL
2. DUCTILE IRON PIPE TO BE CLASS 52
3. STEEL PIPE TO BE ASTM A53, TYPE S, GRADE B  
MIN. THICKNESS = 0.250"  
COATING:
  1. SURFACE PREP. SSPC-SP-6
  2. PRIMER-RUST-OLEUM 9373  
2 MILLS D.F.T.
  3. INTERMEDIATE-RUST-OLEUM 9391-2 MILS D.F.T.
  4. FINISH-RUST-OLEUM 9582  
2 COATS 6 MILS D.F.T.EACH



UNION COUNTY PUBLIC WORKS DEPARTMENT  
UNION COUNTY, N.C.

STANDARD DETAIL

# AERIAL CREEK CROSSING

SCALE:  
N.T.S.  
DATE:  
11-17-06

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